



Notes:

- All material to be stainless steel T-304
- 1 Req'd.
- Tolerance $\pm 1/16$ "
- Welding must pass a helium leak-test to $5 \times 10E - 10cc / sec$

DRAWN rnorthrop	12/1/2016	University of Chicago	
CHECKED		TITLE	
QA		Multi-port Vacuum Chamber Bottom Flange	
MFG		SIZE	DWG NO
APPROVED		D	BottCFflange12_6_2016
		SCALE	REV
			1