



16.5" CF blank flange
with clearance holes

Drill and tap 5/16 - 18 UNC
X 1.0" deep on 9.0" dia. bolt circle
3 places eq. spaced as shown.
Blind

Note:
1 req'd.
Tolerance + - 1/16

DRAWN rnorthrop	12/1/2016	University of Chicago		
CHECKED				
QA		Mult port Vacuum Chamber Top Flange		
MFG				
APPROVED		SIZE	DWG NO	REV
		C	TopCFflange12_2_2016	
		SCALE	SHEET 1 OF 1	