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1. 5 layers to be brazed together with each interlayer forming a hermetic seal.
2. Assembly to be flat after brazing to $\pm .003''$ over 4.33".
3. Sidewall to be free of metal inside and out.

DRAWN rnorthrop	5/22/2015	University of Chicago		
CHECKED				
QA		Ceramic Half Size Sidewall Stack Assembly		
MFG				
APPROVED				
		SIZE B	DWG NO HalfSize5layerSidewall	REV
		SCALE	SHEET 1 OF 1	